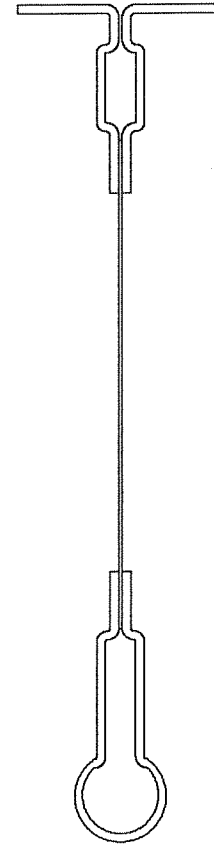


END UPRIGHT ASSEMBLY  
USED AT ROW ENDS ONLY

SIDE SHEETS ARE FACTORY  
WELDED TO THE POST'S TO  
FORM A ONE PIECE UPRIGHT



INTERMEDIATE UPRIGHT ASSEMBLY  
USED EVERYWHERE OTHER THAN ROW ENDS