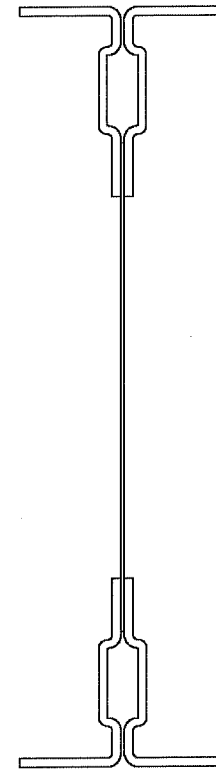


SIDE SHEETS ARE FACTORY  
WELDED TO THE POST'S TO  
FORM A ONE PIECE UPRIGHT

END UPRIGHT ASSEMBLY  
USED AT ROW ENDS ONLY



INTERMEDIATE UPRIGHT ASSEMBLY  
USED EVERYWHERE OTHER THAN ROW ENDS